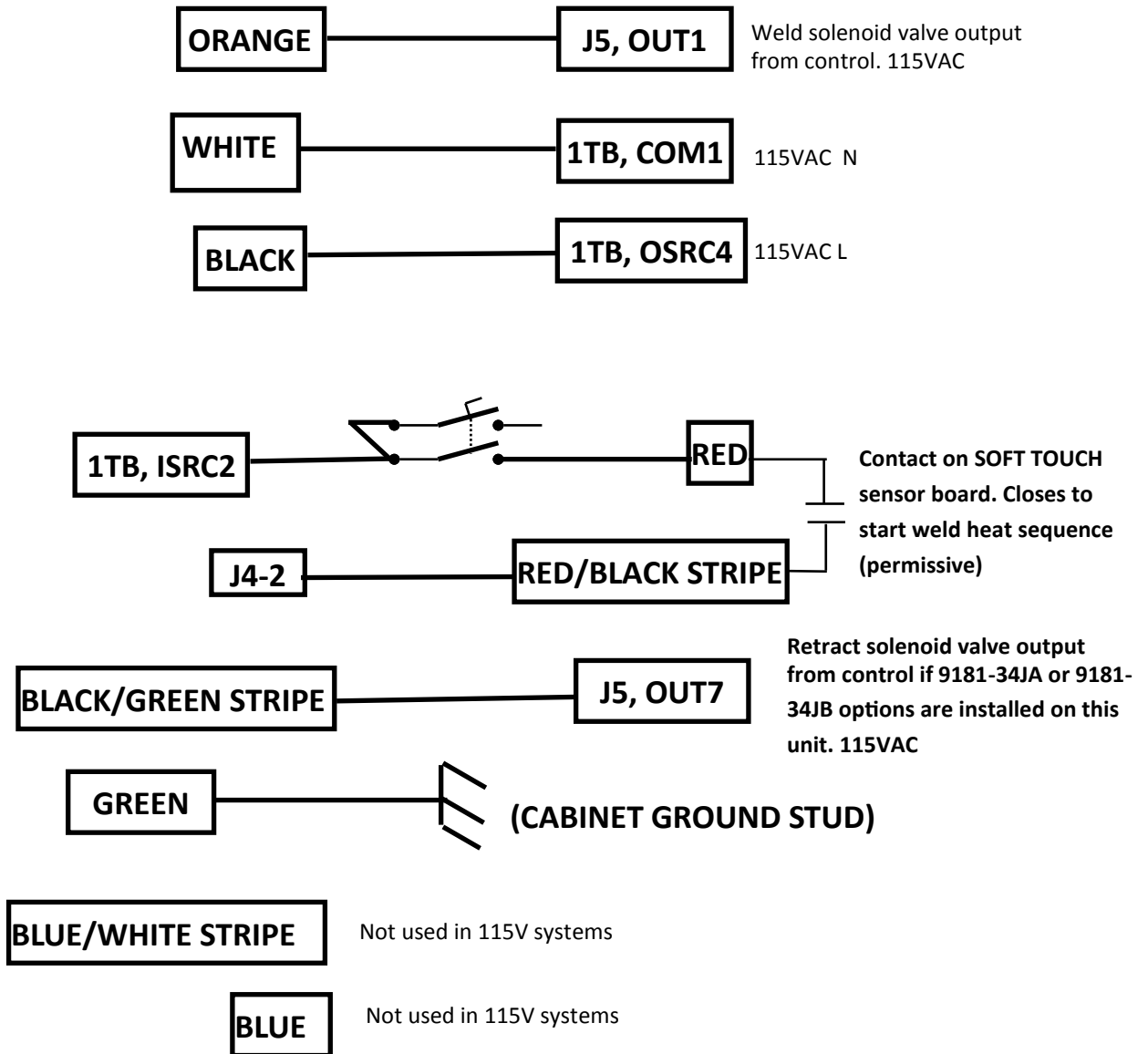


WTC 4000 SERIES CONTROLS WITH 115VAC SOLENOID VALVES. SOFT TOUCH HOOKUP

Connect wires from the SOFT TOUCH cable to the WTC terminals as shown below.

The original solenoid valve will not be used with this SOFT TOUCH system and is replaced by the built-in solenoid valves in the SOFT TOUCH enclosure.



NOTES:

1. Program weld solenoid valve output to OUT1.
2. Program RETRACT solenoid valve to output OUT7
3. Program WELD PROCEED to input J4-2